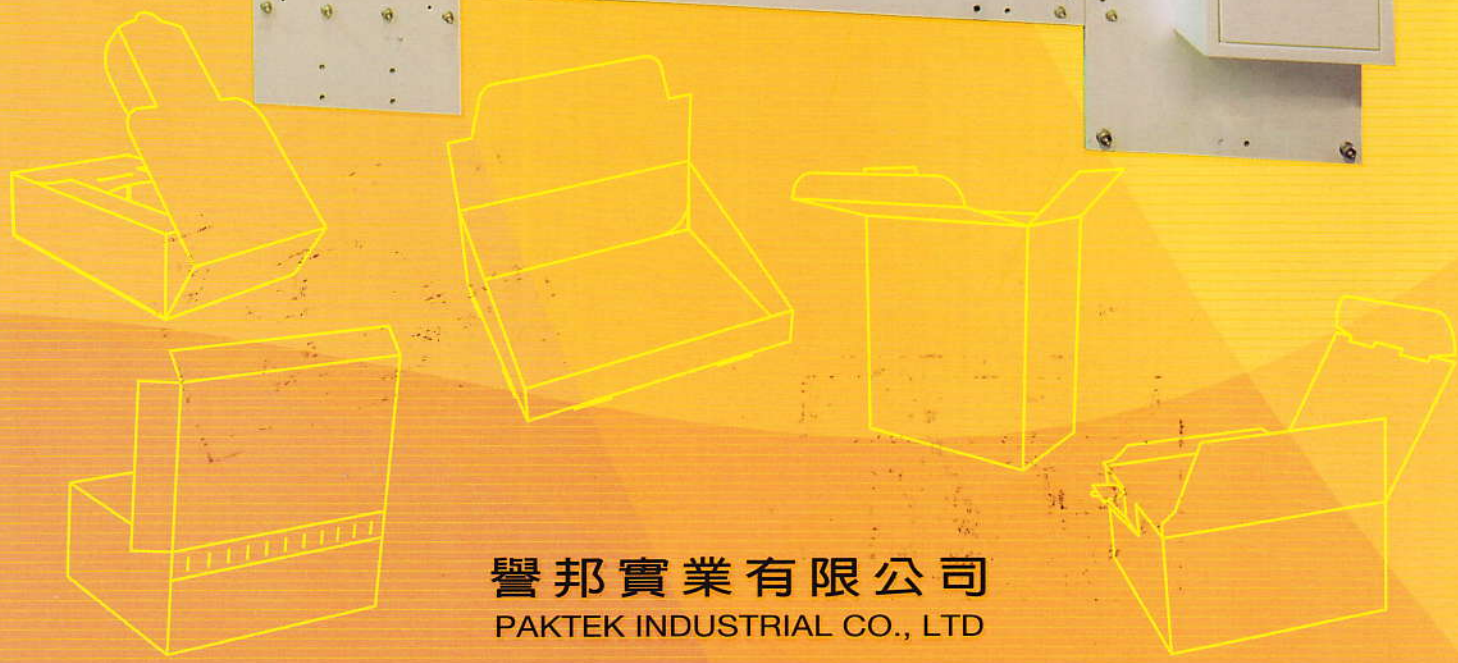
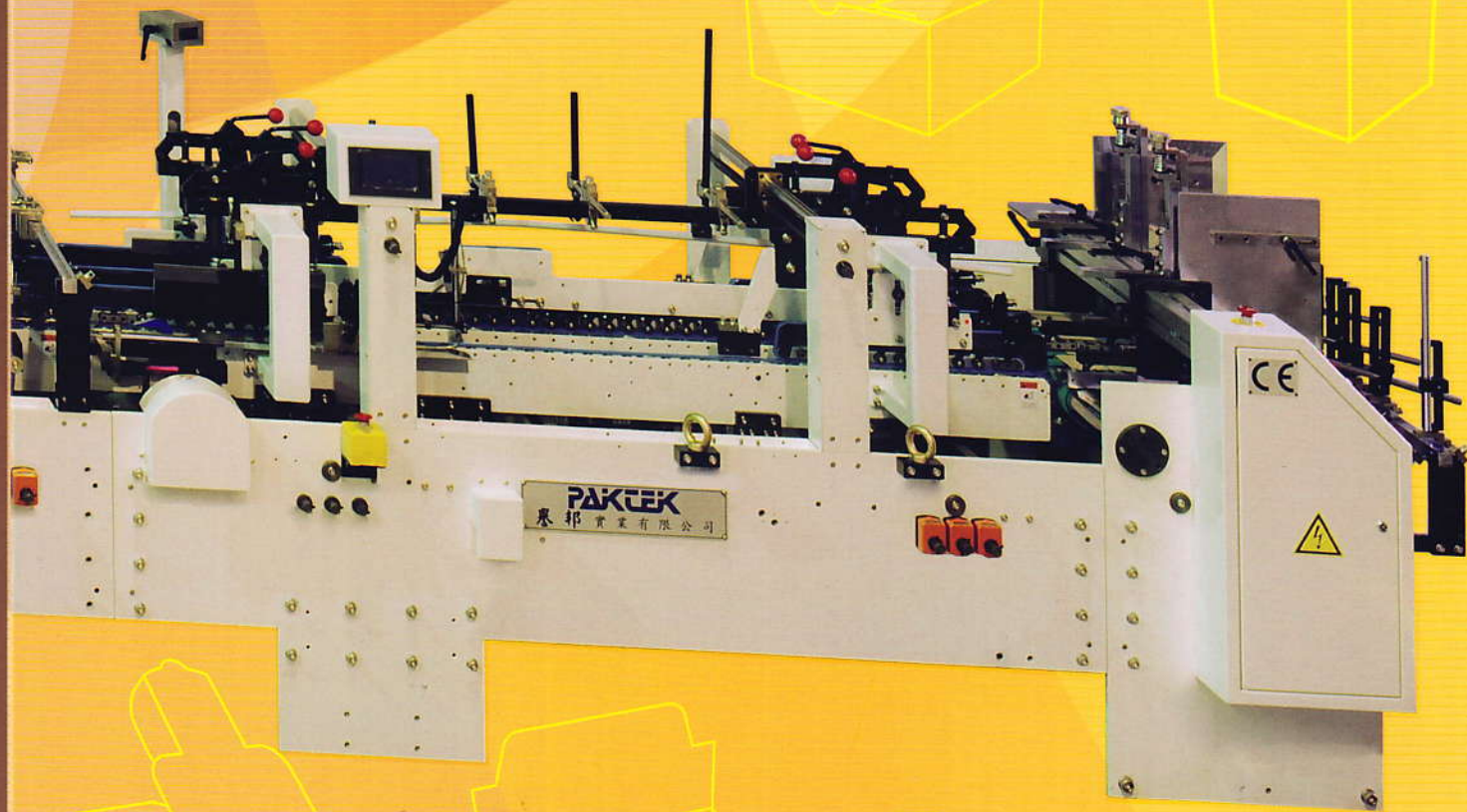


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GM-550 GM-650

自動糊摺盒機
AUTO. FOLDER GLUER



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GM-550

GM-650

自動糊摺盒機

AUTO. FOLDER GLUER



輸送部
Conveyor Section

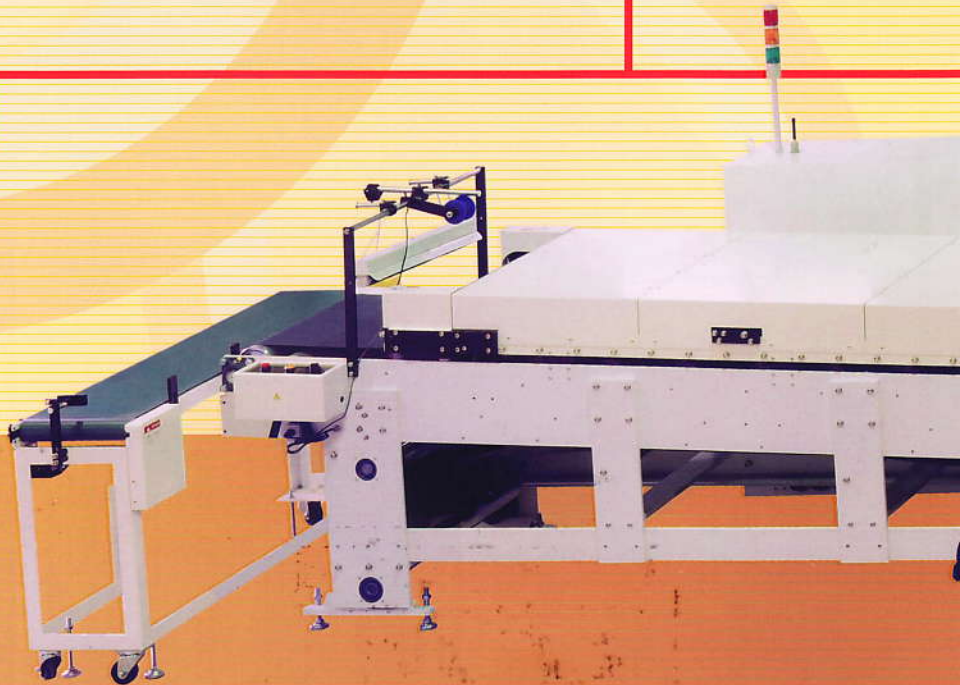
- 可直線穩定的輸送紙盒堆疊，由電子感應控制，可準確的控制輸送機速度來配合主機運轉速率，達到完美紙盒收集。
- 另經由電子感應可準確的計數及預測產能。
- 計數功能分為噴、踢兩用裝置防追撞安全裝置。
- 輸送通路調輪，可分別依盒型調整，達到完美的堆疊。

- Transit the paper straight and stably to the pile.
- Equipped with the Electronic Sensor to coordinate the Conveyor speed with the speed of main machine to achieve perfect collecting.
- Counting by Sprayer and Kicker.
- According to various box shapes to adjust the delivery carriers to have perfect piling.



壓著部
Trombone Sec

- 上壓桿可配合紙盒厚度，調整紙盒適度加壓，噴踢記號計數時，不論速度快慢，均可定位，無需因速度改變重新計數。
- 計數踢板及噴槍裝置。
- According to different paper thickness, the Upper Pressing Bars can be adjusted to have an ideal pressure. Counting System either by Sprayer or Kicker can automatically adjust machine speed. It is not necessary to re-set the position, no matter the speed is low or high.
- The counting is either by sprayer or kicker.



Excellent、Durable、Stable、Practical、High Capacity, This is your best packaging partner!

卓越、耐久、安定、實用、高產能，是您最佳的包裝夥伴！

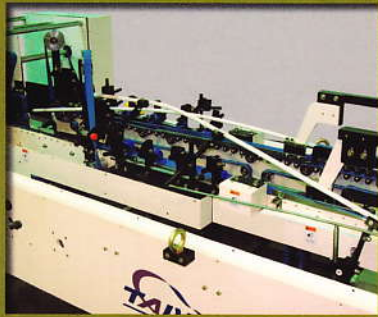


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本折部 Folder Section

- 可符合多樣式的調整操作，快速、便利使其盒樣能準確的閉合。
 - 前後可移動式上壓桿，配合製作特殊盒樣。
 - 外折帶可調整速度，可準確地調整紙盒之接合點。
-
- To meet various kinds of works, and precisely fold blanks.
 - With front and back Movable Upper Pressing Bar, special design of boxes can be made with optional devices.
 - The speed of out folding belt can be changed so that the jointing points of boxes can be adjusted precisely.



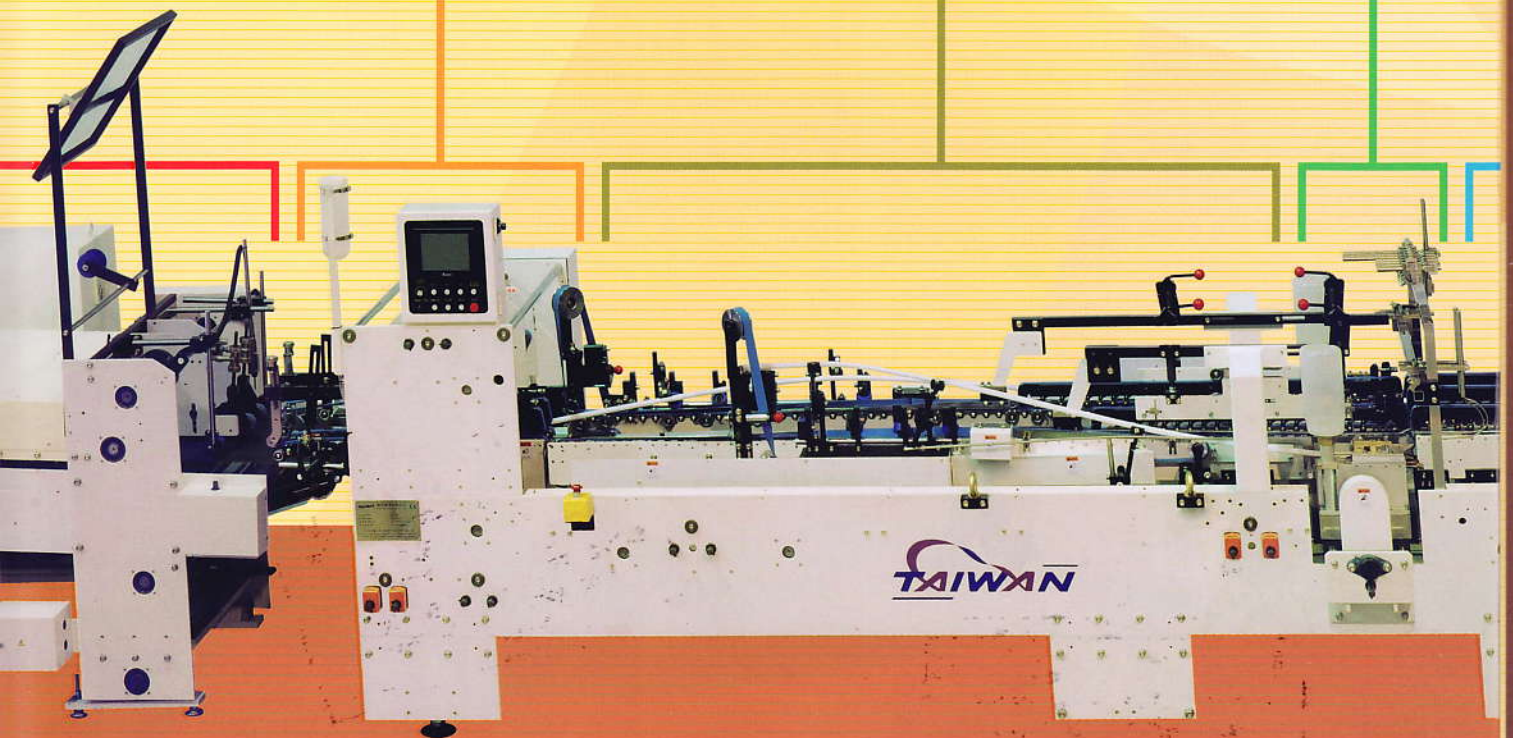
下糊桶 Lower-Glue Tank

- 可精確控制糊量，高速運轉不用糊。
 - 下糊桶易拆裝、分解、清洗、保養。
 - 下糊輪採兩段式刮刀，可精確控制糊量，高速運轉不用糊。
 - 採用移動式糊桶，易添加溶質性冷糊。
-
- To control the volume well, and avoid glue swinging while high speed running.
 - Lower Glue Tank can be easily removed, fixed and cleaned.
 - Lower Gluing Wheel by 2-Section Doctor Blade to control the volume well, and avoid glue swinging.
 - Movable Glue Tank for adding the Emulsion Cold Glue easily.



Crash-L

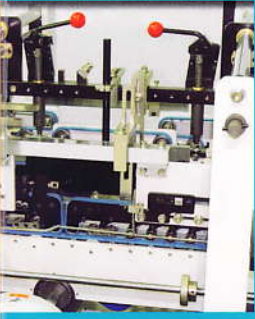
- 上糊桶採新
 - 採用移動式
-
- Superior de
 - Wheel to av
 - Movable G
 - Emulsion C



Compact design for easy and high-speed operation to achieve the highest efficiency.

輕巧結構，靈活易操作適合高速運轉。

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勾底部
Hook Bottom Section

型精密設計不漏糊(選購)。
糊桶，易添加溶質性冷糊。

esign for Upper Gluing
oid leakage (Optional).
ue Tank for adding the
old Glue easily.



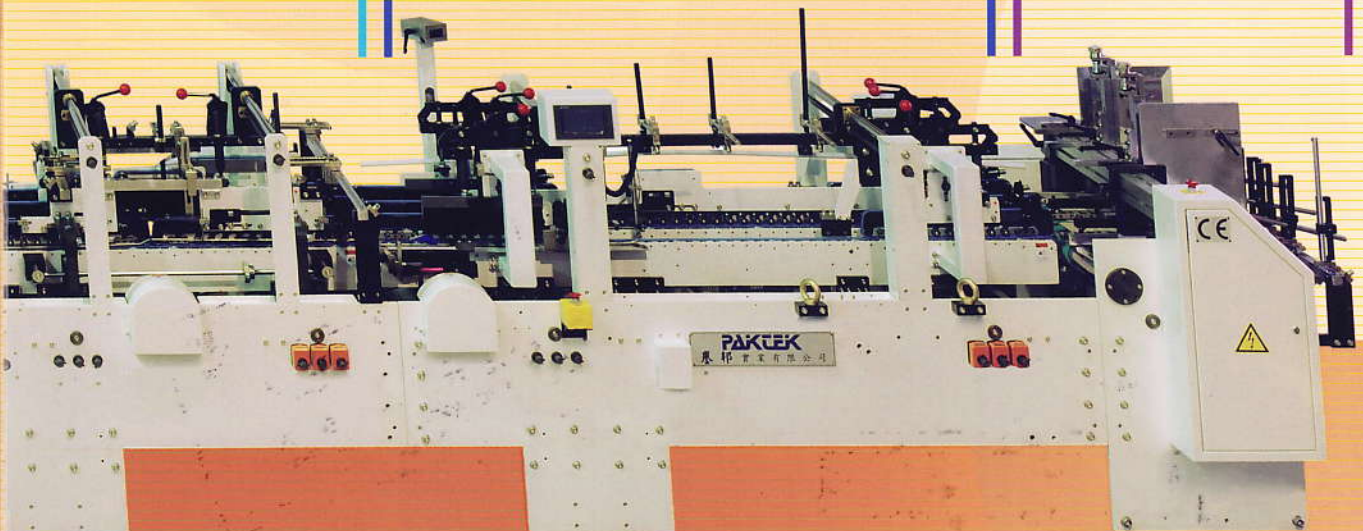
折返部
Pre-Folder Section

- 可符合多樣式的調整操作。
- 可簡單的做第一折線180° 與第三折線135° 的預折功能，易折裝、節省時間。
- Various box pattern adjustments are available.
- The first creasing line 180° and the third creasing line 135° can be easily made.



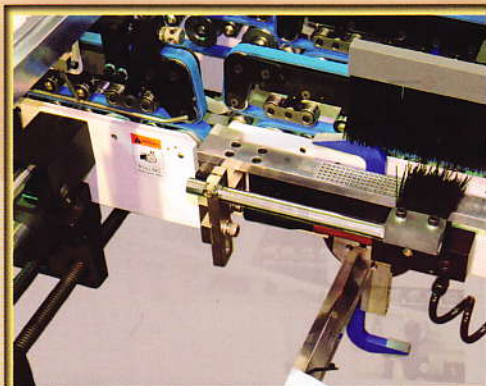
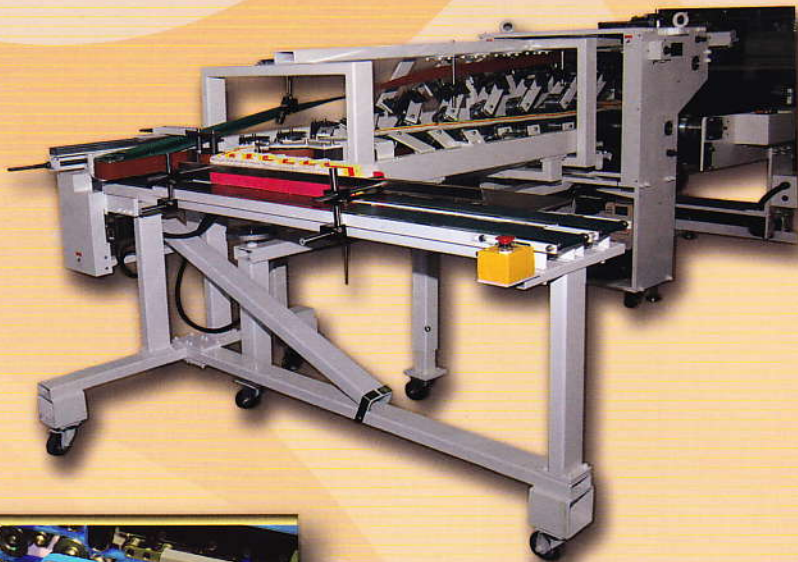
給紙部
Feeder Section

- 以滾輪一體傳動，送紙穩定。
- 馬達震動摩擦式給紙，安定送紙。
- 氣壓式升降給紙刀座—便利左右側導版給紙刀調整。
- 穩定、高速給紙刀設計。
- Transmission by roller to feed paper more stably.
- To feed paper stably by Vibratory Motor.
- Air Pressure Controller to adjust the height of Feeder knives. Conveniently adjust Left-Right Guide Plate and Feeding Knives.
- New design of Feeding Knives for stable and high speed feeding.



選購配件 Optional

便利收紙機 Easy Pack



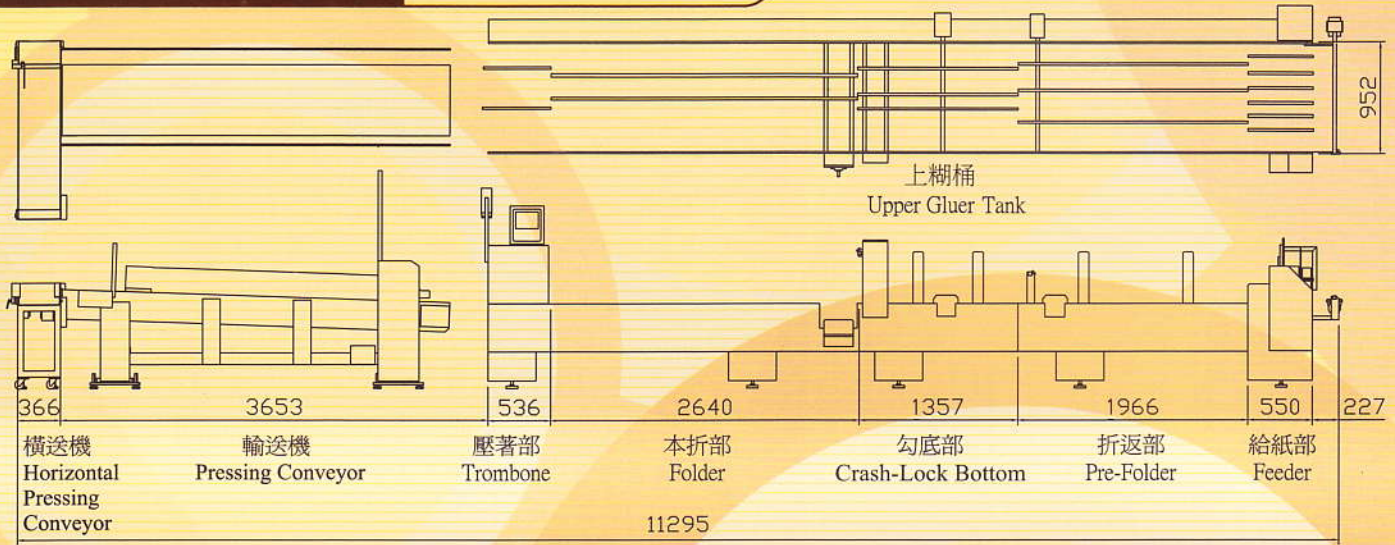
四角裝置 4-Corner Back Finger Attachment

主要特色 Main Features

1. 全車上壓桿採微調式上、下調整設計，局部可依需求做移動式設計，簡單易調整。
2. 全車上下炭板驅動皮帶包覆式，更換皮帶時，無須拆卸驅動軸心，簡單易更換。
3. 位置指示器：可快速重復調整設定炭版位置，恢復先前工作盒樣位置。
4. 遠端遙控器：採遠端無線遙控功能操作，所需的功能皆能在遙控器上實現(另加、減速功能須配合觸控式螢幕功能)。
5. 型號GM-650標準機可依工作需求，增加四角盒製作裝置。

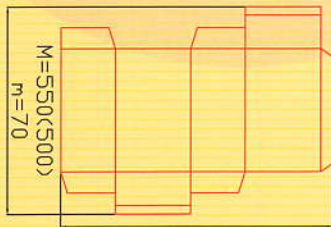
1. All the Upper Pressing Bars are by Micro-Adjustment to move up and down. Part of the Upper Pressing Bars can be moved easily according to the requirement.
2. Without shaft removal, belts can be changed rapidly.
3. Position Indicators to ensure easy and quick change of panels. The previous blank position can be restored rapidly.
4. With Wireless Remote Controller. All functions can be carried out by the controller. (The Speed Controller needs to coordinate with Touch Screen.)
5. To meet various kinds of order demand in the future, the standard GM-650 machine can be advanced by adding optional 4 Corner device.

GM-650 外型基礎圖 GM-650 Floor Plan



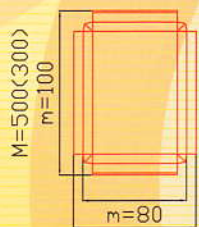
製作尺寸 Blank Size

最大尺寸=M, 最小尺寸=m
Max. Size=M, Min. Size=m



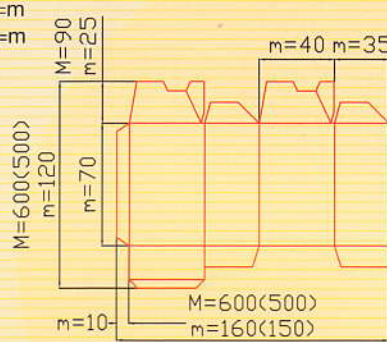
M=650(550)
m=130(120)

邊貼盒
Straight Line

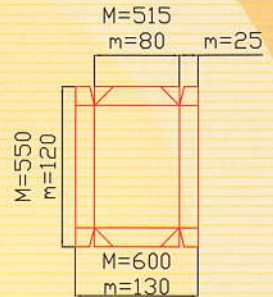


m=80

兩側邊貼盒
Double Sides



勾底盒
Crash-Lock Bottom Box



(限型號 GM-650)
For GM-650 only.

四角盒
4 Corner

註：最大和最小盒型尺寸的搭配，有可能不行

NOTE: Some combinations of maximum and minimum dimensions may not be possible.

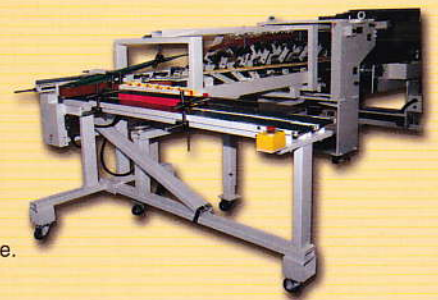
基本規格 Specification

型號 / Mold	GM-550	GM-650
可使用紙類 / Used Materials	紙板 / Cardboard	
可製作盒型 / Fundamental Pattern	一般貼邊, 兩側邊貼, 勾底盒 Straight Line, Double Sides, Crash-Lock Bottom Box	
一般邊貼尺寸 / Straight Line Working Size	最大 (Max.) 550x500 mm 最小 (Min.) 120x 70 mm	最大 (Max.) 650x550 mm 最小 (Min.) 130x 70 mm
兩側邊貼尺寸 / Double Sides Working Size	最大 (Max.) 400x300 mm 最小 (Min.) 80x100 mm	最大 (Max.) 550x500 mm 最小 (Min.) 80x100 mm
勾底盒尺寸 / Crash-Lock Bottom Working Size	最大 (Max.) 500x500 mm 最小 (Min.) 150x120 mm	最大 (Max.) 600x600 mm 最小 (Min.) 160x120 mm
四角盒尺寸 / 4 Corner Size (選購 / Optional)	型號 GM-550 不能製作四角盒 Not available for model GM-550	最大 (Max.) 600x550 mm 最小 (Min.) 130x120 mm
使用的接著劑 / Glue	溶質性冷劑 / Emulsion Type	
最高皮帶速度 / Max. Belt Speed	20~350 米 / 分鐘 (M/Min.)	
體積 / Dimension	8.8M (長 / L)x1M (寬 / W)	10.2M (長 / L)x1.1M (寬 / W)
重量 / Weight	4 噸 (Tones)	5.2 噸 (Tones)
總電力量 / Total Power	12 kw	12 kw

◎ 本目錄僅供參考，若有規格更動恕不另行通知。The specification is subject to alteration without notice.

選購配備 Optional

1. 四角盒製作裝置 (4 Corner Attachment)
2. UV磨邊器 (UV Grinder)
3. 等離子機 (Plasma unit)
4. 自動噴膠系統 (Auto. Glue Injection system)
5. CD盒裝置 (CD Wallet Device)
6. 薯條盒製作裝置 (French Fry Device)
7. 上糊桶 (Upper Gluer Tank)
8. 便利收紙機 (Easy Pack)



PAKTEK
譽邦實業有限公司
PAKTEK INDUSTRIAL CO., LTD.

243 新北市泰山區同義街171號

No.171, Tongyi St., Taishan Dist., New Taipei City 243, Taiwan

Tel : +886-2-22783208 Fax : +886-2-22783819

http://www.paktek.com.tw E-mail : paktek@paktek.com.tw

BENEFIT
昆山裕邦機械有限公司
KUNSHAN BENEFIT MACHINERY CO., LTD.

江蘇省昆山市張浦鎮橫貫涇路278號

No.278, Heng Guan Jing Road, Zhang Pu, Kun Shan, Jiang Su, China

Tel : +86-512-57456100 Fax : +86-512-57456108

http://www.paktek.cn E-mail : paktek@paktek.cn